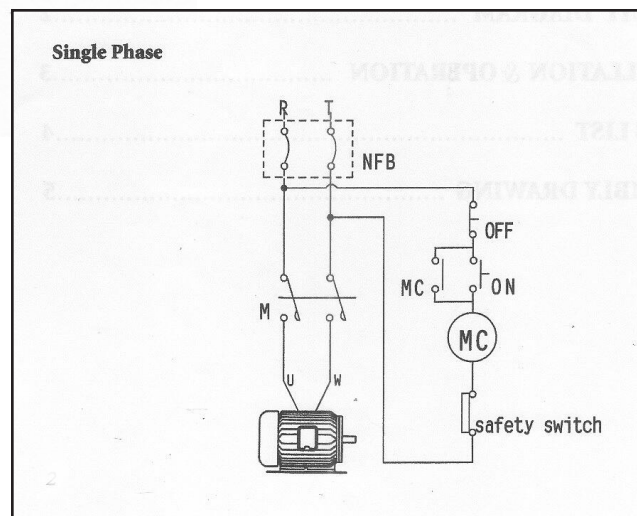
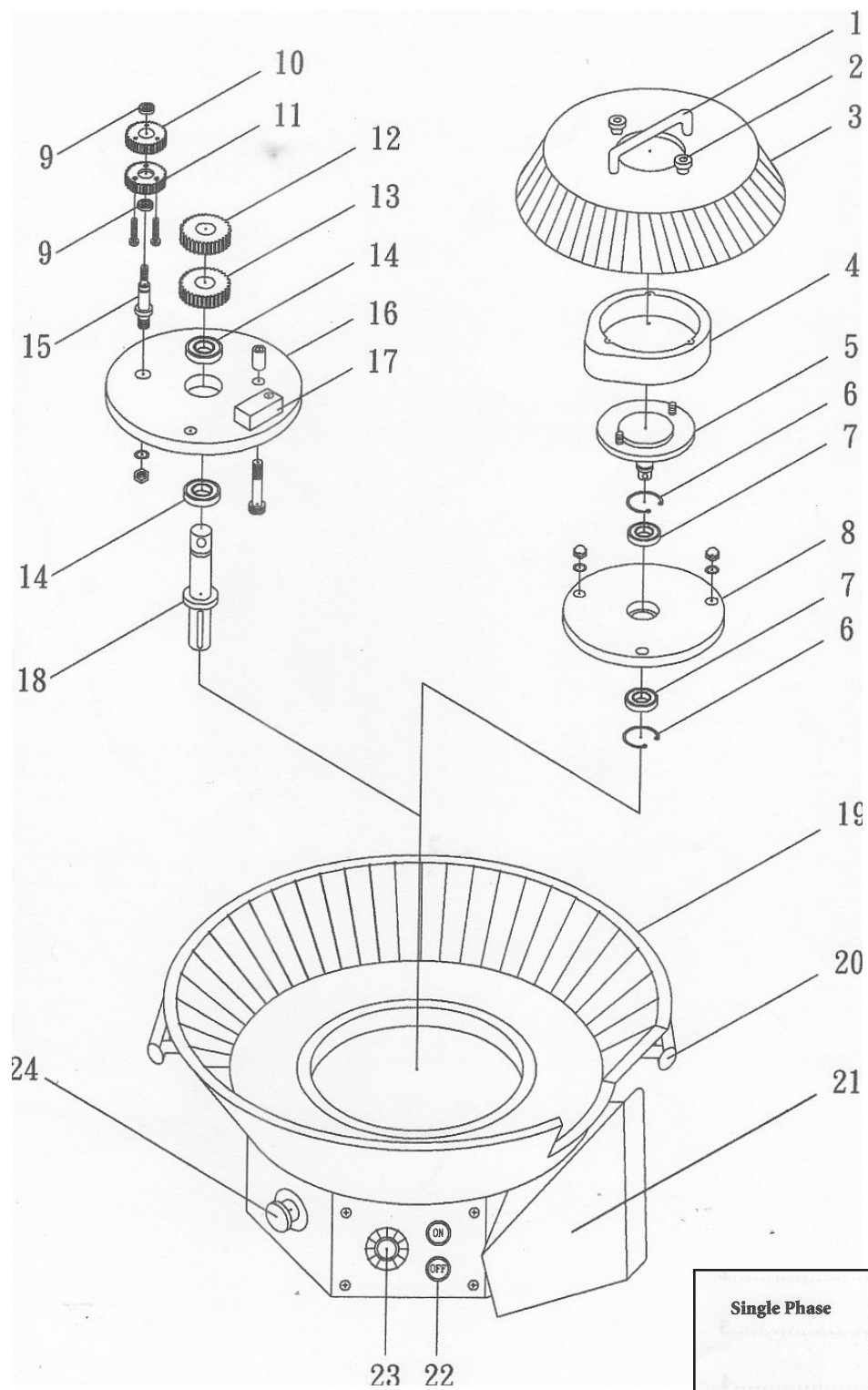




**Precision
Mixers**

Parts Breakdown Instructions & Warranty PM-502

**Precision North America Food Machinery LLC.
60 Commerce Ave.
Albany, New York 12206
Phone: 518-462-3387 Fax: 518-462-3389
1-877-R-MIXERS (1-877-764-9377)
www.precisionmixers.com**



01. Handle SH-DR-01		09. Bearing(6303) SH-DR-09	
02. Plastic Nut SH-DR-02		10. Gear(42T) SH-DR-10	
03. Upper Cover SH-DR-03		11. Gear(43T) SH-DR-11	
04. Acrylic Cover SH-DR-04		12. Gear(51T) SH-DR-12	
05. Aluminum Device #1 SH-DR-05		13. Gear(50T) SH-DR-13	
06. Locating Snap Ring SH-DR-06		14. Bearing(6206) SH-DR-14	
07. Bearing(6007) SH-DR-07		15. Screw SH-DR-15	
08. Aluminum Device #2 SH-DR-08			

<p>16. Aluminum Device #3</p> <p>SH-DR-16</p>		<p>24. Emergency Switch</p> <p>SH-DR-24</p>	
<p>17. Balance Device</p> <p>SH-DR-17</p>		<p>25. Magnetic Switch</p> <p>SH-DR-25</p>	
<p>18. Transmission Shaft</p> <p>SH-DR-18</p>		<p>26. Moter</p> <p>SH-DR-26</p>	
<p>19. Lower Machine Body</p> <p>SH-DR-19</p>		<p>27. Moter Pulley</p> <p>SH-DR-27</p>	
<p>20. Handle</p> <p>SH-DR-20</p>		<p>28. Inverter Driver</p> <p>SH-DR-28</p>	
<p>21. Product Tray</p> <p>SH-DR-21</p>		<p>29. V Belt</p> <p>SH-DR-29</p>	
<p>22. On/Off Switch</p> <p>SH-DR-22 (on)</p> <p>SH-DR-22.1 (off)</p>		<p>30. Safety Cage</p> <p>SH-DR-30</p>	
<p>23. Speed Control Knob</p> <p>SH-DR-23</p>			

Instructions for the Care and Operation of the SH-502 Precision Dough Rounder

INSTALLATION:

Install on flat table with at least 4 inches away from the edge.
Plastic dome cover must be on Position hole away from the chute.
Plug into designated 20 amp 115 volt circuit.

OPERATION:

Stop button must be in the out position.
Press start (there is a 15 second delay)
Drop 1 to 24 oz of dough through chute
Adjust speed controller for desired rounding
Dough with an AR over 50% may not round properly

CLEANING:

Clean with a mild soap and water.
NEVER IMMERSE MACHINE, OR HOSE DOWN, WITH WATER.
Hand wash plastic dome with soap and water away from machine
Remove acorn nuts from upper cover remove cover wash with soap and water
Use dry brush green pad to clean inside outer ring. Do not use wet cloth or water to clean outer ring.
Use disinfecting wipe to sanitize outer ring after dry cleaning avoid leaving debris in machine.
wipe outer casing with damp cloth